

Wednesday, 22/10/2008 4:07:09 PM  
Lawson

## Process Sheet

CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: SEAT SUPPORT ASSEMBLY, LH	
Number : 42860			
Estimate Number : 13328			
P.O. Number :	Part Number	: D3784043	
This Issue : 22/10/2008 S.O. No. :	Drawing Number	: D3784 REVB	
Prsht Rev. : NC	Project Number	:	
First Issue : / / Type : SMALL /MED FAB	Drawing Revision	: B	
Previous Run : 42520	Material	:	
Written By :	Due Date	: 29/10/2008	Qty: 2 Um: Each
Checked & Approved By : <u>JUO 08.10.22</u>			
Comment : Est Rev:A 08-05-19 new issue DD verified by:ec			
Est Rev:B 08-07-18 revB as per dwg DD verified by:EC			

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

2.0	D3763043	End Fitting Assembly, LH
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
End Fitting Assembly, LH  
batch: B 42954

FF 09/02/24

②

3.0	D37701	Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Tube  
batch: B 42879

FF 09/02/24

②

4.0	D37703	Tube
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)  
Tube  
batch: B 42963

FF 09/02/24

②

5.0	D3763041	End Fitting Assembly
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Comment: Qty.: 2.0000 Each(s)/Unit Total : 4.0000 Each(s)  
End Fitting Assembly  
batch: B 40950 x 2 / B 42948 x 2

FF 09/02/24

②

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Wednesday, 22/10/2008 4:07:09 PM  
User: Julie Dawson

## Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: SEAT SUPPORT ASSEMBLY, LH

Job Number: 42860

Part Number: D3784043

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	AN960JD10L	Washer
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Washer

batch: M 109632

(or NAS1149Do332J) batch: \_\_\_\_\_

FF 09/02/24 (2)

7.0	MS21042L3	Nut
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Nut

batch: M 109798

FF 09/02/24 (2)

8.0	AN52510R20	Screw
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Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Screw

batch: M 109752

FF 09/02/24 (2)

9.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

1-assemble as per dwg D3784

\*\*\*\*Note 8: Hole "A" is located 5" from the end of D3770-3 tube and must be oriented up\*\*\*\*

\*\*\*\*Note 8: Hole "B" is located 5" from the end of D3770-1 tube and must be oriented AFT\*\*\*\*

FF 09/02/24 (2)

10.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5 02/02/24 (2 LH)

11.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify with Dart part # and batch # using a fine point permanent marker on inside of part and Stock

Location: \_\_\_\_\_

10/02/25 (2)

12.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/02/25 (2)

Job Completion



U 09.02.25

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

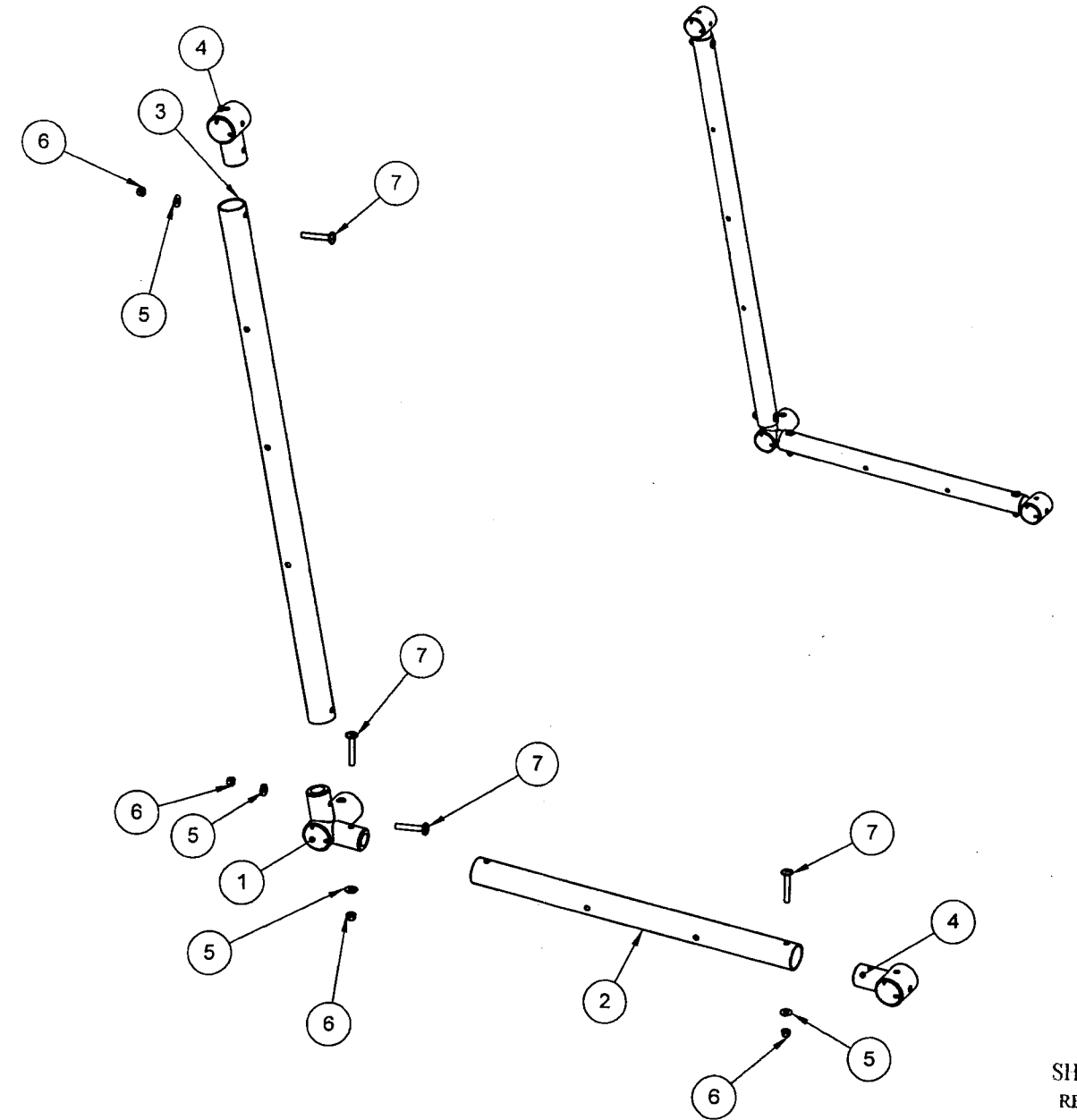
**NOTE:** Date & initial all entries

8 7 6 5 4 3 2 1

D  
C  
B  
A

ITEM NO.	PART NUMBER	DESCRIPTION	QTY. (-043)
1	D3763-043	END FITTING ASSY, LH	1
2	D3770-1	TUBE	1
3	D3770-3	TUBE	1
4	D3763-041	END FITTING ASSY	2
5	NAS1149D0332J	WASHER (AN960JD10L)	4
6	MS21042L3	NUT	4
7	AN525-10R20	SCREW	4

B  
B  
B



**D3784-043 SEAT SUPPORT ASSY, LH**

**NOTES:**

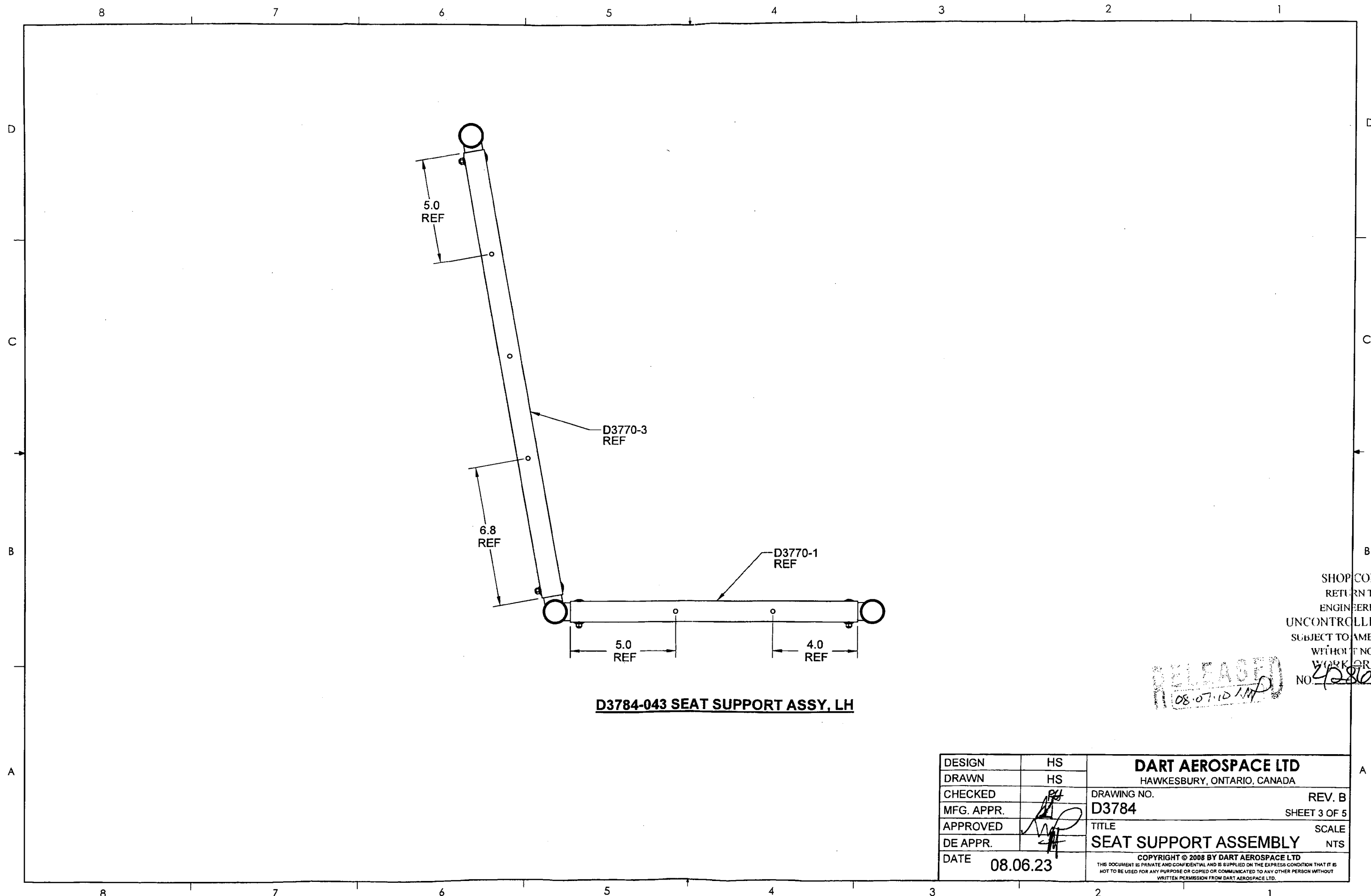
- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.78 lbs

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WITHOUT NOTICE  
WORK ORDER NO. 42860

RELEASED  
08.07.10 M/P

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DRAWN	HS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	PA	DRAWING NO.	REV. B
MFG. APPR.	PA	<b>D3784</b>	SHEET 2 OF 5
APPROVED	PA	TITLE	SCALE
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8 7 6 5 4 3 2 1



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08-07-10

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MFG. APPR.	HS	SHEET 3 OF 5	
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